

SAFETY DATA SHEET

According to Regulation (EC) No 1907/2006, Annex II, as amended by Regulation (EU) 2020/878 Issue date: Sep 4th 2015 Revision date: Apr 17th 2023

as amended by Regulation (EU) 2020/878						
Secti	on 1: Identification of the	substance/mixture and of the company/undertaking				
1.1.	Product identifier					
Produ	ct name	SoluJET [®] 2706K				
Synon	ym(s)	Black ink				
Regist	ration number REACH	Not applicable (mixture)				
1.2.	Relevant identified uses	of the substance or mixture and uses advised against				
Recor	mmended use	Ink for inkjet printing				
1.3.	Details of the supplier of	f the safety data sheet				
Comp	pany identification	MYLAN GROUP				
		Long Duc Industrial Park				
		Tra Vinh City, Tra Vinh Province, Vietnam				
		Tel. +84-294-3846-997				
		Fax +84-294-3846-998				
		I UA TU4-274-0040-770				
1.4.	Emergency telephone n	umber				
Phone	e number:	+84-294-3846-997				
Sectio	on 2: Hazard(s) identificat	ion				
2.1.	Classification of the subst	ance or mixture				
Class	ification according to Reg	ulation (EC) No 1272/2008 (CLP):				
Physic	al hazards	Flammable liquids. Category 2, H225				
Health	n hazards	Acute toxicity, Oral (Category 4), H302				
		Acute toxicity, Inhalation (Category 4), H332				
		Acute toxicity, Dermal (Category 4), H312				
		Specific target organ toxicity - single exposure (Category 1), H370				
		Eye irritation (Category 2), H319				
		May damage the unborn child (Category 1B), H360D				
2.2.	Label elements					
Label	ing according to Regulation	on (EC) No 1272/2008 (CLP):				
Pictoç	grams					
Signal	word	GHS02 GHS08 GHS07				
JUI	word	Danger				
Hazar	d statements	H225- Highly flammable liquid and vapor. H302 + H312 + H332- Harmful if swallowed, in contact with skin or if inhaled.				

H319: Causes serious eye intration H320-Cause serious eye intration H320-May damage the unborn child. Precautionary statements Prevention P203- Obtain, read and follow all sofely instructions before use. P203- Causes damage the unborn child. Prevention P203- Cotain, read and follow all sofely instructions before use. P203 - Coround/Band container and receiving equipment. P204 - Ground/Band container and receiving equipment. P204 - Ground/Band container and receiving equipment. P204 - Ground/Band container and receiving equipment. P204 - Use exploit-proof electrical/wentlating/lighting/equipment. P204 - De not breathe dus/fume/gas/msit/vapours/spray. P204 - Non theory interviner glowers/protective clothing/equipment. P204 - Wash throoughly offer handling. P205 - Paon for each clink or amole when using this product. P206 - Wash throoughly offer handling. P206 + P331 F IN EVES: Rise cautously with water for several minutes. Remove contact lenses, if present and easy to do. Cantine minutes. Remove contact lenses, if present and easy to do. Cantine minutes. Remove contact lenses, if present and easy to do. Cantine minutes. Water spray or alcotable-dus/functional terms of water P304 + P334 + P334 F IN 11 F INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor. P304P375 E in case of fire: for small fires, use du/ chemical activate profescione. Storage P403 + P334 + P334 F IN terms. Water may be ineffective. Do NOT use straight streams of water Storage None VP3 Substances None VP3 Substances None Storage condition-tripere							
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P370+P378- In case of fire: for small fires, use dry chemical, carbon dioxide, water spray, fog, or dicohol-resistant foam to extinguish. For large fires, use water spray, fog, or dicohol-resistant foam to extinguish. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water Storage P403 + P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up. Disposal P501- Dispose of contents/container in accordance with local/regional/national/ international regulations. 2.3. Other hazards None VPVB Substances: None VPVB Substances: None Other hazards The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 59(1) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. Section 3: Composition/intervention or intervention of the substance No. EC No. / Classification (Chemical Name) / (%) 3.1. Substance No Hazardous Components CAS Number (%) EC No. / Classification (Chemical Name) / REACH Registration No. 200-578-6 Flam. Liq. 2, H225 200-578-6							
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(Chemical Name)/ (%) EC index No REACH Registration No. (%) 200-578-6 Flam. Liq. 2, H225	3.2. Mixtures						
(Chemical Name)/ (%) EC index No REACH Registration No. (%) 200-578-6 Flam. Liq. 2, H225	Hazardous Components	CAS Number	Concentration	EC No./	Classification		
Ethanol 64-17-5 >75 200-578-6 Flam. Liq. 2, H225	_						
FTDODOL 64-17-5 >75	REACH Registration No.		(%)				
FTDODOL 64-17-5 >75				200-578-6	Flam Lia 2 H225		
	Ethanol	64-17-5	>75		-		

Methanol	67-56-1	<10	200-659-6 603-001-00-X	Flam. Liq. 2: H225 Acute Tox.(O) 3: H301 Acute Tox.(D) 3: H311 Acute Tox.(I) 3: H331 STOT (SE) 1: H370 Concentration limits: STOT SE 1; H370: $C \ge 10 \%$ STOT SE 2; H371: $3 \% \le C < 10 \%$		
Acetone	67-64-1	<5	200-662-2 606-001-00-8	Flam. Liq. 1: H224 Eye Irrit. 2: H319 STOT SE 3: H336		
Solvent black dye	Proprietary	<10	NA	Repr. 1B (unborn child): H360D		
Section 4: First-aid measures	;					
4.1. Description of first aid	measures					
In case of:						
Inhalation		ve person to fresh air i mptoms persist, get in		ttention.		
Skin contact	flush befe	In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse. Get medical attention, if needed.				
Eye contact	pler	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.				
Ingestion	mea any	Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.				
4.2. Most important sympt	oms/ effects, a	cute and delayed				
See section 11						
4.3. Indication of any imm	ediate medica	l attention and spec	ial treatment need	ed		
No special treatment needed	, treat symptom	atically.				
Section 5. Fire-fighting meas	ures					
5.1. Extinguishing media						
Suitable extinguishing medi	a san	sand, carbon dioxide (CO2) or dry chemical.				
Unsuitable extinguishing media	Not	Not available.				
5.2. Special hazards arising	g from the subs	tance or mixture				
In case of fire, smoke and oth can have serious adverse effe		products may be form	ned, the inhalation o	f such combustion products		
5.3. Advice for firefighters						
Special protective equipment precautions for firefighters	bree	-		g including self-contained sewers and ditches which		
Product name: SoluJET® 2706K						

Move containers from fire area if you can do it without risk.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency	Keep unprotected people away, allow only well-trained experts wearing suitable
personnel	protective clothing to abide in the field of accident.
6.1.2. For emergency	Use personal protective clothing. Keep away sources of ignition.

responders

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and materials for containment and cleaning up

Take up liquid spill into absorbent material, e.g.: sand/earth. Scoop absorbed substance into closing containers. Carefully collect the spill/leftovers. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.

6.4. Reference to other sections

For further and detailed information see section 8 and 13.

Section 7. Handling and storage	
7.1 Precautions for safe handling	Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Wear personal protective equipment.
7.2 Conditions for safe storage, including any incompatibilities	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

Section 8. Exposure controls/personal protection

8.1 Control parameters National limit values

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Notation	Identifier	TWA (ppm)	TWA (mg/m³)	STEL (ppm)	STEL (mg/m³)	Source
EU	Methanol	67-56-1		IOELV	200	260			2006/15/ EC
IE	Methanol	67-56-1		OELV	200	260			S.I. No. 619 of 2001
EU	Acetone	67-64-1			500	1210			2000/39/ EC
	Ethanol	64-17-5			Dato	are not ava	ailable		
Relevant	Relevant DNELs/DMELs/PNECs and other threshold levels								
• h	human health values								
	End point	Threshold		otection goo ute of expos		Used in		Exposure time	Э

Methanol	DNEL	260mg/m3	human, inhalatory	worker (industry)	acute - local effects	
	DNEL	40mg/kg	human, dermal	worker (industry)	acute- systemic effects	
	DNEL	260mg/m3	human, inhalatory	worker (industry)	acute- systemic effects	
	DNEL	260mg/m3	human, inhalatory	worker (industry)	chronic - local effects	
	DNEL	40mg/kg	human, dermal	worker (industry)	chronic- systemic effects	
	DNEL	260mg/m3	human, inhalatory	worker (industry)	chronic - systemic effects	
Ethanol	DNEL	1.900 mg/m ³	human, inhalatory	worker (industry)	acute- systemic effects	
	DNEL	343 mg/kg	human, dermal	worker (industry)	chronic - systemic effects	
	DNEL	950 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects	
Acetone	DNEL	2.400 mg/m ³	human, inhalatory	worker (industry)	acute- systemic effects	
	DNEL	1 210 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects	
	DNEL	186 mg/kg	human, dermal	worker (industry)	chronic - systemic effects	
• enviroi	nmental valu	es				
	End poi	nt	Threshold level	Environmental compartment		
Methanol	PNEC		20,8 mg/l	freshwater		
	PNEC		2,08 mg/	marine water		
	PNEC		100 mg/l	sewage treatmen	t plant (STP)	
	PNEC		77 mg/kg	freshwater sediment		
	PNEC		7,7 mg/kg	marine sediment		
	PNEC		100 mg/kg	soil		
Ethanol	PNEC		0,79 mg/cm ³	marine water		
	PNEC		2,75 mg/cm ³	air		
	PNEC		3,6 mg/cm ³	freshwater sedime	ent	
	PNEC		580 mg/cm ³	sewage treatmen	t plant (STP)	
	PNEC		0,63 mg/cm ³	soil		
	PNEC		0,96 mg/cm ³	freshwater		
	PNEC		4.59 mg/kg	soil		
Acetone	PNEC		10.6 mg/L	freshwater		
	PNEC		1.06 mg/L	marine water		
	PNEC		100 mg/L	sewage treatmen	t plant (STP)	
	PNEC		30.4 mg/kg	freshwater sedime	ent	
	PNEC		29.5 mg/kg	soil		

Eye/face protection

Wear safety glasses; chemical goggles (if splashing is possible).

	Every work fountain and emergeney abovers are recorded at
	Eye wash fountain and emergency showers are recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.
Thermal hazards	Not available.
General hygiene considerations	Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing.
	When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse.
Section 9. Physical and chemical pro	
9.1 Information on basic physical and	d chemical properties
Physical state	Liquid
Color	Black
Odor	Characteristic
Melting point/freezing point;	Not available.
Initial boiling point and boiling range	>70°C at 1,013 hPa - lit.
Flammability (solid, gas)	Not available.
Lower and upper explosion	Not available.
limit	
Flash point	10°C (closed-cup)
Decomposition temperature	Not available.
рН	Not available.
Viscosity (cPs)	Not available.
Solubility(ies)	Soluble in ethanol.
Partition coefficient: n-	Not available.
octanol/water	
Vapor pressure	Not available.

Density	Not available.				
9.2 Other information	Not available.				
Section 10. Stability and reactivity					
10.1 Reactivity	Not available.				
10.2 Chemical stability	Stable at normal conditions.				
10.3 Possibility of hazardous reactions	None known.				
10.4 Conditions to avoid	Heat, flames and sparks.				
10.5 Incompatible materials	Not available.				
10.6 Hazardous decomposition products	Hazardous combustion produc	ts: see section 5			
Section 11. Toxicological information					
11.1 Information on hazard classes as	defined in Regulation (EC) No	1272/2008			
Acute toxicity value					
Components	Species	Test results			
Ethanol (CAS 64-17-5)					
Acute					
Inhalation (LC50)	Mouse Rat	39 mg/l, 4 Hours 20000 mg/l, 10 Hours			
Oral (LD50)	Dog Guinea pig Mouse Rat	5.5 g/kg 5.6 g/kg Mouse 3450 mg/kg Rat 7060 mg/kg 6.2 g/kg			
Methanol (CAS 67-56-1)					
Acute					
Inhalation (LC50)	Rat	128.2mg/I, 4 Hours 87.6mg/I, 6 Hours			
Oral (LD50, LDLO)	Rat Human	1.187 - 2.769 mg/kg 143mg/kg			
Dermal (LD50)	Rabbit	17.100 mg/kg			
Acetone (CAS 67-64-1)					
Acute					
Inhalation (LC50)	Rat	50.100 mg/m ³			
Oral (LD50)	Rat	5.800 mg/kg			
Dermal (LD50)	Guinea pig	7.426 mg/kg			
Skin corrosion/irritation	Not available.				
Serious eye damage/eye irritation	Causes serious eye damage				

Respiratory or skin sensitization	Not avail	able.					
Germ cell mutagenicity	Not avail	Not available.					
Reproductive toxicity	May dam	May damage the unborn child					
Carcinogenicity	Not avail	able.					
Specific target organ toxicity - single exposure	Causes d	Causes damage to organs.					
Specific target organ toxicity - repeated exposure	Not avail	Not available.					
Aspiration hazard	Not avail	able.					
11.2 Information on other hazards							
11.2.1 Endocrine disrupting propertie	s						
Not available.							
11.2.2 Other information							
Not available.							
Section 12. Ecological information							
12.1 Toxicity							
Aquatic toxicity							
Components		Species	Test Results				
Ethanol (CAS 64-17-5)							
Aquatic							
Crustacea	EC50	Water flea (Daphnia magna)	7.7 - 11.2 mg/l, 48 hours				
Fish	LC50	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours				
Methanol (CAS 67-56-1)							
Fish	LC50 NOEC	Lepomis macrochirus (Bluegill) Oryzias latipes	15.400,0 mg/l - 96 h 7.900 mg/l - 200 h				
Crustacea	EC50	Water flea (Daphnia magna)	0.000,00 mg/l - 48 h				
Acetone (CAS 67-64-1)							
Fish	LC50	Oncorhynchus mykiss (rainbow trout)	5.540 mg/l - 96 h				
Daphnia and other aquatic invertebrates	LC50	Daphnia magna (Water flea)	8,800 mg/l - 48 h				
12.2 Persistence and degradability	Not available.						
12.3 Bioaccumulative potential	Not available.						
12.4 Mobility in soil	Not available.						
12.5 Results of PBT and vPvB	Not available.						
Braduat pama: Salu JET® 27061/							

12.7 Other adverse effects	Not available. Not available.			
	Not available.			
Section 13. Disposal considerations				
]	This material and its container must be disposed of as hazardous waste. Dispose of contents/container in accordance with local/regional/national/international regulations.			
Sewage disposal-relevant information	Do not empty into drains.			
Contaminated packaging	Not available.			
· •		dentity numbers/waste de the EEC, specific to the in	•	
s	separately by the local o	l into the categories that or r national waste manager ional or regional provision	ment facilities. Please	
Section 14. Transport information				
14.1 UN number				
ADR/RID: UN1210	AND: UN1210	IMDG: UN1210	IATA: UN1210	
14.2 UN proper shipping name				
ADR/RID: Printing Ink	AND: Printing Ink	IMDG: Printing Ink	IATA: Printing Ink	
14.3 Transport hazard class(es)				
ADR/RID: Class 3	AND: Class 3	IMDG: Class 3	IATA: Class 3	
14.4 Packaging group				
ADR/RID: II	AND: II	IMDG: II	IATA: II	
14.5 Environmental hazards				
ADR/RID: None	AND: None	IMDG: None	IATA: None	
14.6 Special precautions for user				
Not applicable				
14.7 Maritime transport in bulk accordin	ng to IMO instruments			
Not applicable				
Section 15 - Regulatory Information				
15.1. Safety, health and environmental	regulations/legislation	specific for the substanc	e or mixture	
(Council of 18 December	2006 of the European Par 2006 concerning the Regi tion of Chemicals (REACH	stration, Evaluation,	

Guidance	Workplace Exposure Limits EH40. Safety Data Sheets for Substances and Preparations.		
15.2. Chemical safety assessment			
No chemical safety assessment has bee	en carried out.		
Section 16 - Other Information			
Issue date	4-September-2015		
Revision date	17-April-2023		
Version #	5.2		
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