

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	SoluJET® 2706K
Synonym(s)	Black ink
Registration number REACH	Not applicable (mixture)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use	Ink for inkjet printing
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1.3. Details of the supplier of the safety data sheet

Company identification	MYLAN GROUP Long Duc Industrial Park Tra Vinh City, Tra Vinh Province, Vietnam Tel. +84-294-3846-997 Fax +84-294-3846-998
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1.4. Emergency telephone number

Phone number:	+84-294-3846-997
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Section 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP):

Physical hazards	Flammable liquids. Category 2, H225
Health hazards	Acute toxicity, Oral (Category 4), H302 Acute toxicity, Inhalation (Category 4), H332 Acute toxicity, Dermal (Category 4), H312 Specific target organ toxicity - single exposure (Category 1), H370 Eye irritation (Category 2), H319 May damage the unborn child (Category 1B), H360D

2.2. Label elements

Labeling according to Regulation (EC) No 1272/2008 (CLP):

Pictograms



Signal word Danger

Hazard statements H225- Highly flammable liquid and vapor.
H302 + H312 + H332- Harmful if swallowed, in contact with skin or if inhaled.

Precautionary statements	<p>H319- Causes serious eye irritation H370- Causes damage to organs. H360D-May damage the unborn child.</p>			
Prevention	<p>P203- Obtain, read and follow all safety instructions before use. P210 - Keep away from heat/sparks/open flames/hot surfaces. No smoking. P233 - Keep container tightly closed. P240 - Ground/Bond container and receiving equipment. P241 - Use explosion-proof electrical/ventilating/lighting/equipment. P242 - Use only non-sparking tools. P243 - Take precautionary measures against static discharge. P260 - Do not breathe dust/fume/gas/mist/vapours/spray. P264 - Wash thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P280 - Wear protective gloves/protective clothing/eye protection/face protection.</p>			
Response	<p>P301+P317: IF ON SKIN: Get medical help. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P304 + P340 + P311 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor. P308+P313: IF exposed or concerned: Get medical advice/attention. P370+P378- In case of fire: for small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam to extinguish. For large fires, use water spray, fog, or alcohol-resistant foam to extinguish. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water</p>			
Storage	<p>P403 + P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up.</p>			
Disposal	<p>P501- Dispose of contents/container in accordance with local/regional/national/ international regulations.</p>			
2.3. Other hazards				
PBT Substances	None			
vPvB Substances:	None			
Other hazards	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 59(1) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.			
Section 3: Composition/information on ingredients				
3.1. Substance	No			
3.2. Mixtures				
Hazardous Components (Chemical Name)/ REACH Registration No.	CAS Number	Concentration (%)	EC No./ EC index No	Classification
Ethanol	64-17-5	>75	200-578-6 603-002-00-5	Flam. Liq. 2, H225 Eye Irrit. 2, H319

Methanol	67-56-1	<10	200-659-6 603-001-00-X	Flam. Liq. 2: H225 Acute Tox.(O) 3: H301 Acute Tox.(D) 3: H311 Acute Tox.(I) 3: H331 STOT (SE) 1: H370 Concentration limits: STOT SE 1; H370: C ≥ 10 % STOT SE 2; H371: 3 % ≤ C < 10 %
Acetone	67-64-1	<5	200-662-2 606-001-00-8	Flam. Liq. 1: H224 Eye Irrit. 2: H319 STOT SE 3: H336
Solvent black dye	Proprietary	<10	NA	Repr. 1B (unborn child): H360D

Section 4: First-aid measures

4.1. Description of first aid measures

In case of:

Inhalation	Move person to fresh air immediately. If symptoms persist, get immediate medical attention.
Skin contact	In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse. Get medical attention, if needed.
Eye contact	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.
Ingestion	Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

4.2. Most important symptoms/ effects, acute and delayed

See section 11

4.3. Indication of any immediate medical attention and special treatment needed

No special treatment needed, treat symptomatically.

Section 5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media sand, carbon dioxide (CO₂) or dry chemical.

Unsuitable extinguishing media Not available.

5.2. Special hazards arising from the substance or mixture

In case of fire, smoke and other combustion products may be formed, the inhalation of such combustion products can have serious adverse effects on health.

5.3. Advice for firefighters

Special protective equipment and precautions for firefighters Firefighters should wear full protective clothing including self-contained breathing apparatus. Avoid run off into storm sewers and ditches which lead to waterways.

Fire-fighting
equipment/instructions

Move containers from fire area if you can do it without risk.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel Keep unprotected people away, allow only well-trained experts wearing suitable protective clothing to abide in the field of accident.

6.1.2. For emergency responders Use personal protective clothing. Keep away sources of ignition.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and materials for containment and cleaning up

Take up liquid spill into absorbent material, e.g.: sand/earth. Scoop absorbed substance into closing containers. Carefully collect the spill/leftovers. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.

6.4. Reference to other sections

For further and detailed information see section 8 and 13.

Section 7. Handling and storage

7.1 Precautions for safe handling Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product.
Use with adequate ventilation.
Wear personal protective equipment.

7.2 Conditions for safe storage, including any incompatibilities Keep containers tightly closed in a dry, cool and well-ventilated place.
Keep away from heat, sparks and flame.

Section 8. Exposure controls/personal protection

8.1 Control parameters National limit values

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Notation	Identifier	TWA (ppm)	TWA (mg/m ³)	STEL (ppm)	STEL (mg/m ³)	Source
EU	Methanol	67-56-1		IOELV	200	260			2006/15/EC
IE	Methanol	67-56-1		OELV	200	260			S.I. No. 619 of 2001
EU	Acetone	67-64-1			500	1210			2000/39/EC
	Ethanol	64-17-5	Data are not available						

Relevant DNELs/DMELs/PNECs and other threshold levels

- human health values

End point	Threshold level	Protection goal, route of exposure	Used in	Exposure time
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Methanol	DNEL	260mg/m ³	human, inhalatory	worker (industry)	acute - local effects
	DNEL	40mg/kg	human, dermal	worker (industry)	acute- systemic effects
	DNEL	260mg/m ³	human, inhalatory	worker (industry)	acute- systemic effects
	DNEL	260mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
	DNEL	40mg/kg	human, dermal	worker (industry)	chronic- systemic effects
	DNEL	260mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
Ethanol	DNEL	1.900 mg/m ³	human, inhalatory	worker (industry)	acute- systemic effects
	DNEL	343 mg/kg	human, dermal	worker (industry)	chronic - systemic effects
	DNEL	950 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
Acetone	DNEL	2.400 mg/m ³	human, inhalatory	worker (industry)	acute- systemic effects
	DNEL	1 210 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
	DNEL	186 mg/kg	human, dermal	worker (industry)	chronic - systemic effects

- environmental values

	End point	Threshold level	Environmental compartment
Methanol	PNEC	20,8 mg/l	freshwater
	PNEC	2,08 mg/l	marine water
	PNEC	100 mg/l	sewage treatment plant (STP)
	PNEC	77 mg/kg	freshwater sediment
	PNEC	7,7 mg/kg	marine sediment
	PNEC	100 mg/kg	soil
Ethanol	PNEC	0,79 mg/cm ³	marine water
	PNEC	2,75 mg/cm ³	air
	PNEC	3,6 mg/cm ³	freshwater sediment
	PNEC	580 mg/cm ³	sewage treatment plant (STP)
	PNEC	0,63 mg/cm ³	soil
	PNEC	0,96 mg/cm ³	freshwater
	PNEC	4.59 mg/kg	soil
Acetone	PNEC	10.6 mg/L	freshwater
	PNEC	1.06 mg/L	marine water
	PNEC	100 mg/L	sewage treatment plant (STP)
	PNEC	30.4 mg/kg	freshwater sediment
	PNEC	29.5 mg/kg	soil

8.2 Exposure controls Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses; chemical goggles (if splashing is possible).



Eye wash fountain and emergency showers are recommended.

Skin protection

Hand protection



Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards

Not available.

General hygiene considerations

Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing.

When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.

Launder contaminated clothing before reuse.

Section 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Color	Black
Odor	Characteristic
Melting point/freezing point;	Not available.
Initial boiling point and boiling range	>70°C at 1,013 hPa - lit.
Flammability (solid, gas)	Not available.
Lower and upper explosion limit	Not available.
Flash point	10°C (closed-cup)
Decomposition temperature	Not available.
pH	Not available.
Viscosity (cPs)	Not available.
Solubility(ies)	Soluble in ethanol.
Partition coefficient: n-octanol/water	Not available.
Vapor pressure	Not available.

Density	Not available.	
9.2 Other information	Not available.	
Section 10. Stability and reactivity		
10.1 Reactivity	Not available.	
10.2 Chemical stability	Stable at normal conditions.	
10.3 Possibility of hazardous reactions	None known.	
10.4 Conditions to avoid	Heat, flames and sparks.	
10.5 Incompatible materials	Not available.	
10.6 Hazardous decomposition products	Hazardous combustion products: see section 5	
Section 11. Toxicological information		
11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008		
Acute toxicity value		
Components	Species	Test results
Ethanol (CAS 64-17-5)		
Acute		
Inhalation (LC50)	Mouse Rat	39 mg/l, 4 Hours 20000 mg/l, 10 Hours
Oral (LD50)	Dog Guinea pig Mouse Rat	5.5 g/kg 5.6 g/kg Mouse 3450 mg/kg Rat 7060 mg/kg 6.2 g/kg
Methanol (CAS 67-56-1)		
Acute		
Inhalation (LC50)	Rat	128.2mg/l, 4 Hours 87.6mg/l, 6 Hours
Oral (LD50, LDLO)	Rat Human	1.187 - 2.769 mg/kg 143mg/kg
Dermal (LD50)	Rabbit	17.100 mg/kg
Acetone (CAS 67-64-1)		
Acute		
Inhalation (LC50)	Rat	50.100 mg/m ³
Oral (LD50)	Rat	5.800 mg/kg
Dermal (LD50)	Guinea pig	7.426 mg/kg
Skin corrosion/irritation	Not available.	
Serious eye damage/eye irritation	Causes serious eye damage	

Respiratory or skin sensitization	Not available.
Germ cell mutagenicity	Not available.
Reproductive toxicity	May damage the unborn child
Carcinogenicity	Not available.
Specific target organ toxicity - single exposure	Causes damage to organs.
Specific target organ toxicity - repeated exposure	Not available.
Aspiration hazard	Not available.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

Section 12. Ecological information

12.1 Toxicity

Aquatic toxicity

Components		Species	Test Results
Ethanol (CAS 64-17-5)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	7.7 - 11.2 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	> 100 mg/l, 96 hours
Methanol (CAS 67-56-1)			
Fish	LC50 NOEC	<i>Lepomis macrochirus</i> (Bluegill) <i>Oryzias latipes</i>	15.400,0 mg/l - 96 h 7.900 mg/l - 200 h
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	0.000,00 mg/l - 48 h
Acetone (CAS 67-64-1)			
Fish	LC50	<i>Oncorhynchus mykiss</i> (rainbow trout)	5.540 mg/l - 96 h
Daphnia and other aquatic invertebrates	LC50	<i>Daphnia magna</i> (Water flea)	8,800 mg/l - 48 h

12.2 Persistence and degradability Not available.

12.3 Bioaccumulative potential Not available.

12.4 Mobility in soil Not available.

12.5 Results of PBT and vPvB Not available.

assessment**12.6 Endocrine disrupting properties** Not available.**12.7 Other adverse effects** Not available.**Section 13. Disposal considerations****13.1 Waste treatment methods** This material and its container must be disposed of as hazardous waste. Dispose of contents/container in accordance with local/regional/national/international regulations.

Sewage disposal-relevant information Do not empty into drains.

Contaminated packaging Not available.

13.2 Relevant provisions relating to waste The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.**13.3 Remarks** Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions.**Section 14. Transport information****14.1 UN number**

ADR/RID: UN1210 AND: UN1210 IMDG: UN1210 IATA: UN1210

14.2 UN proper shipping name

ADR/RID: Printing Ink AND: Printing Ink IMDG: Printing Ink IATA: Printing Ink

14.3 Transport hazard class(es)

ADR/RID: Class 3 AND: Class 3 IMDG: Class 3 IATA: Class 3

14.4 Packaging group

ADR/RID: II AND: II IMDG: II IATA: II

14.5 Environmental hazards

ADR/RID: None AND: None IMDG: None IATA: None

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable

Section 15 - Regulatory Information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU legislation** Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).

Guidance Workplace Exposure Limits EH40. Safety Data Sheets for Substances and Preparations.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Section 16 - Other Information

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